

The Gearchem pumps are designed for continuous on duty use. They are constructed out of the strongest material available to provide superior chemical resistance and assure long life. Designed to handle a variety of process liquids including liquefied gasses, the G8, GA8, and GH8 can handle highly viscous fluids to very thin, clear, non-abrasive fluids. Typically employed to transfer fluids they are equally advantageous in metering fluids because of their consistency.

Key Features

- Gearchem pumps offer laminar flows for consistent, continuous and measurable transfer of liquids.
- Fully inline serviceable. Do not need to disconnect from piping.
- Self-priming and bi-directional
- Closed running and operating clearance evacuate air from the suction piping
- Can handle clear lubricating and non-lubricating fluids including hydrocarbons and polymers
- Variety of gears available and easily convertible to satisfy different service conditions
- All gear materials are non-sparking for use with hazardous fluids
- Internal sleeve type bearings are lubricated by process fluid eliminating the need for periodic lubrication

Controls

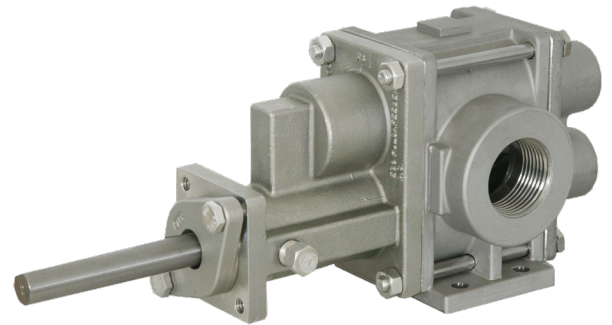


MPC

- The MPC VECTOR is an advanced pump controller that is physically separated from the pump's enclosure. Its purpose is to precisely adjust output flow of a process media by means of pump motor speed control, and is designed for a wide variety of control applications.

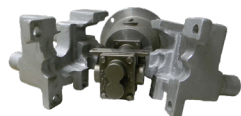
Operating Benefits

- Simplified maintenance due to quick disassembly
- Do not require periodic lubrication, since the pumped fluid provides the necessary lubrication and cooling.
- Possibility of contamination of pumped fluid is eliminated
- Bi-directional for easy installation
- Dual purposed: can be used as either a transfer pump or a metering pump
- Handles a variety of fluids and viscosities
- Has superior chemical resistance



Aftermarket & Accessory Offerings

- KOPkit®
- Bolt-on Heating/Cooling jackets
- Pressure Relief Valves
- Back Pressure Diaphragm Valves
- Base-Mounted Units
- Close-Coupled Units

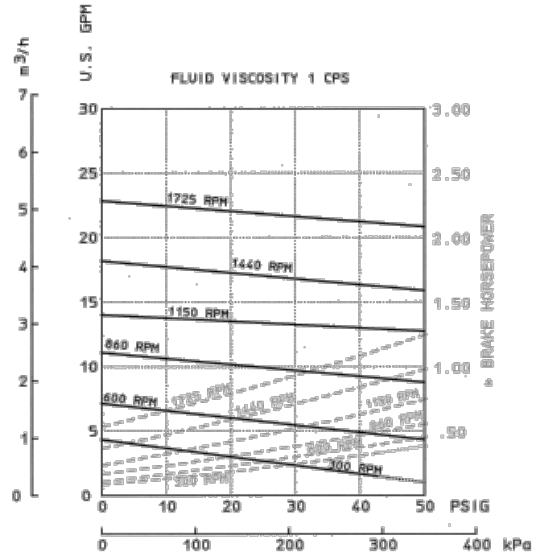
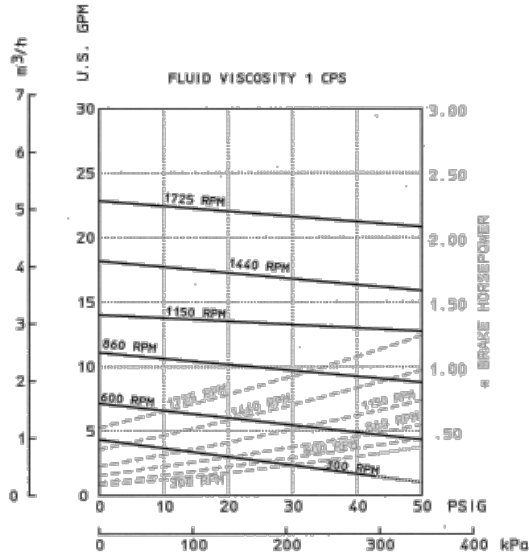


ECO Gearchem® Series 8

External Spur Gear Pump

ECO Gearchem® Series 8

Typical Performance

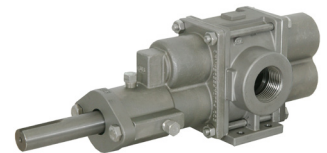


Engineering Data

- Casing/Housings: 316SSL, 316 SS, Alloy C, Alloy 20
- Drive/Idler Gears: 316SSL, 316 SS, Alloy C, Alloy 20
- Shafts: 316SSL, 316 SS, Alloy C, Alloy 20
- Bearings: Carbon 72, Carbon 92, Glass-filled PTFE, Silicon Carbide
- Bearing Type: Internal Sleeve
- Wearplate: Carbon 72, Carbon 92, Glass-filled PTFE, Silicon Carbide
- Bearing Lubrication: By pumped fluid
- Packing Arrangements: Standard or lantern ring
- Mechanical Seals: Single internal or double seals to 140 psi. Single external seal to 50 psi.
- Port Size and Type: 1" NPT or BSPT
- Direction of Rotation: Bi-directional
- Theoretical Displacement: 1.368 gal/100 rev (51.79 cc/rev)
- Drive Shaft Diameter: .5"
- Maximum Differential Pressure: 100 psi (6.89bar)
- Minimum System Pressure: .1mm Hg (abs)
- Maximum Speed: 1725 rpm
- Maximum Viscosity: 100,000 cPS
- Maximum Fluid Temperature: 450°F (232°C)
- Minimum Fluid Temperature: -100°F (-73°C)
- Fluid pH range: 0-14
- Approximate Weight: 10 lbs (4.5kg) pump only

Custom Engineered Designs

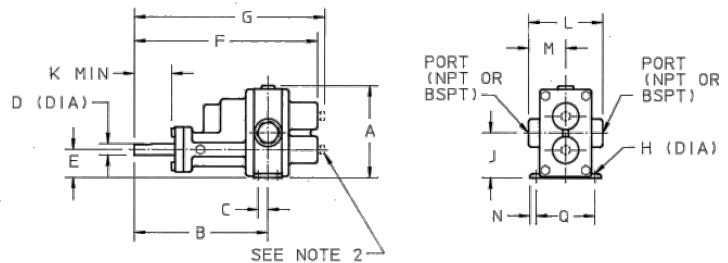
- High Pressure option available
- Flush plugs
- Housing vent port
- Bolt-on Heating/cooling jackets
- Pressure relief valves
- Backpressure valves
- Flanges



GH8, high pressure

Dimensions

MODEL	PORTS	DIMENSIONS													
		INCHES													
		MM													
MODEL	PORTS	A	B	C	D	E	F	G	H	J	K MIN	L	M	N	O
GAB	1.00	4.19	7.48	.62	50	1.38	10.32	10.63	.28	2.12	1.81	4.00	2.00	.28	2.62
		106.4	190.0	15.9	12.7	34.9	262.1	270.0	7.1	53.8	46.0	101.6	50.8	7.1	66.7



- NOTES: 1. SUCTION AND DISCHARGE PORTS ARE DEPENDENT UPON ROTATION.
 2. BEARING FLUSH PLUGS (.12 N.P.T.) ARE OPTIONAL.
 3. ALL DIMENSIONS ARE IN INCHES.

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IDEX
 CORPORATION

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