**PULSAFEEDER*



METERING MADE SIMPLE.



QUALITY PRODUCTS, TRUSTED SOLUTIONS BLACKLINE PROBLEMS

Pulsafeeder simplifies advanced pump technology.

The Blackline Series MD has been specifically designed to bring **outstanding value** to your operations by delivering **reliable and precise metering performance over time.** The Blackline by Pulsafeeder offers a portfolio of mechanical diaphragm pumps to fulfill a vast range of applications from water & wastewater, pulp & paper, mining, industrial processes, and many more.

Demanding applications require outstanding design and dependable performance. Blackline Series is your best choice with a long-life, rugged, double-sided PTFE faced diaphragm, corrosion resistant aluminum casing, and a vast range of liquid end materials to choose from for any application.



BLACKLINE DELIVERS RELIABLE AND STEADY PERFORMANCE OVER TIME.

The Blackline Series MD is a **motor driven**, **spring return mechanical diaphragm metering pump** for precise and accurate metering control. With many standard features, the Series MD includes **oil lubricated ball bearings**, **guided check valves**, **and a reinforced pump head design**.

Optional control features bring simplified operation to advanced remote control technologies.

BLACKLINE for precise and accurate metering control

EVERY ASPECT ENGINEERED FOR UNRIVALED PERFORMANCE



WIDE OPERATING RANGE

- Max Output: 7 132 GPH
- Pressure: 150 PSIViscosity: 1000 CPS
- Turn Down: 500:1
- Capacity Range: 0.014 132 GPH
- Materials: PP, PVDF, 316 SS



LIQUID END

Diaphragm designed for 20,000 hours of duty with an integrated safety ring. The flat surface delivers plunger like performance. Increased reagent head bolts for superior sealing performance.



RUGGED CONSTRUCTION

Oil bath design keeps internals lubricated to maximize pump life. Over sized spring return maximizes suction lift capacity even with high viscosity fluid. Worm drive transfers motor rotational energy efficiently and quietly.







CORROSION RESISTANT ALUMINUM CASING

- Improved corrosion resistance against aggressive fumes
- Extends pump life and lowers life-cycle cost



MOTOR

- IEC 71, 56C, 3 phase, 50/60Hz, options available
- Promotes standardization and enables immediate motor availability on site



PUMP HEAD

PVDF PUMP HEAD

- Combination of PVDF pump head, PTFE seats and PYREX check valves provides broad chemical compatibility
- Allows standardization on one configuration covering multiple liquids and applications

REINFORCED PUMP HEAD

- · Reliable and effective sealing during operation
- 8 to 12 bolts depending on head
- ATEX rated to more than 5 times safety factor



VALVES

3 PIECE THREADED CONNECTOR (PP MODELS)

- NPT thread allows easy and simple connection to pipeline
- Reduces cost and time of installation and maintenance

DOUBLE CHECK VALVES

- Standard on models with flowrates up to 14 gph (53 lph)
- Increased accuracy when operating at low flow
- Greater flexibility of applications



BLACKLINE PRO

Don't settle for a less than complete water dosing system.

Designed to suit critical applications. Solid construction and comprehensive control interface provides ease-of-process management. The Blackline Pro includes all of the modes of operations and connections for any application interfacing with PLC's and SCADA systems. Pulsafeeder's new flexible solution for remotely controlling the speed and operation of Blackline metering pumps combines advanced technology with easy to use programming.



DESIGNED CONTROL SOLUTIONS BY EXPERTS IN DOSING AND PRECISE CHEMICAL FEED SYSTEMS.

The Blackline Pro versatility puts it all together for industrial and municipal chemical feed processes. The Blackline pump with Blackline Pro controller will meet your input and output communication. Blackline Pro integrated with our Pre-Engineered Systems provide the solution you are looking for to meet your requirements for precisely dosing chemicals into your process.

COMPLETE YOUR DOSING SYSTEM WITH BLACKLINE PRO



EASE OF USE

 Ergonomical display - Positioned at 45° angle, clear and easy to read



 Variable gearbox orientation 0-90°, allowing installation in tight and narrow spaces



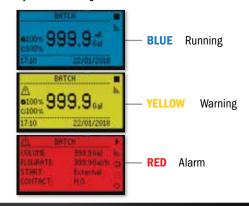
SIMPLE

User friendly "JDS" Jog dial selector for easy menu navigation



COLOR CODED DISPLAY

 Intuitive color code display provides visual alerts when the system is running, needs maintenance or a failure has occurred

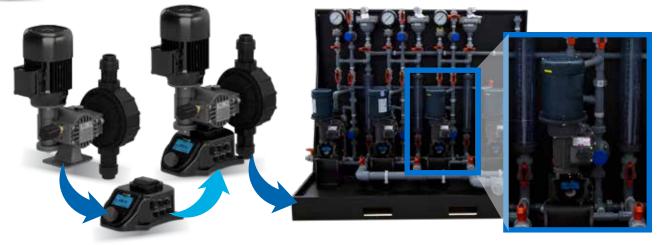




VERSATILE

Possible installation on all Blackline Series models

• Factory assembled on a Blackline pump or as a complete system





MODE OF OPERATION

10 OPERATING MODES TO FIT ANY TYPE OF DOSING APPLICATION



Runs at a constant flow rate

BATCH

Doses at set flow rate. **EXTERNAL SIGNAL** Manual start, the process is repeated once then stops. External start, pump waits for signal to start based

PPM

Doses on concentration value and ppm required at destination based on external input signal. Timeout parameters

PERCENTAGE

Doses on concentration value and concentration required at destination based on external input signal. Timeout parameter



PULSE

Adjusts the flow rate based on value pulses per minute received between max. and min. values. Timeout parameter

ANALOG mA

4-20mA - Pump adjusts the flow rate based on an external analog signal and max. and min. values



EXTERNAL SIGNAL

ANALOG V

Volt - Pump adjusts the flow rate based on an external analog signal and max. and min. values

on settings and waits for a signal to repeat process.



PAUSE-WORK

Set pause period durations with constant flow rate operation periods



WEEKLY

Max 13 programs, set constant flow rate or volume to be transferred, transfer duration, start time and days of activity



EXTERNAL

MLQ

Millimetres per quintal International measurement. Doses on concentration value and MLQ required at destination. Timeout parameter

QUALITY

Aluminum casing with acid resistant coating





APPROVALS

- **UL Listed**
- IP65 / NEMA 4X Rated Enclosure



CONNECTIONS

The Blackline Pro dosing chemical feed system from Pulsafeeder monitors pump performance and maintenance needs via existing plant control and management systems through a MODBUS connection on the controller.

USB advantages: USB port can be used to input pre-configured settings to make initial setup easy from one controller to the next.





USB

Host-statistics; Diagnostics; Configuration copy/ backup; Firmware updating



LEVEL

Two digital functions for "Full" and "low" level input



PROXIMITY

Stroke counter for mechanical alarm detection



OUTPUT

4-20mA output signal + Alarm Relay: Dry contact, 115V or both



MODBUS

Integrated RS485 module for MODBUS communication protocol



INPUT

Analog 4-20mA input (PLC; Flowmeter) + 2 digital (ON/OFF and Pulse control)

GET INSTALLATION EASE ALONG WITH THE MOST COMPLETE CHEMICAL SYSTEM AVAILABLE

Pulsafeeder's Blackline Pro Pre-Engineered Systems are designed to provide **complete chemical feed solutions** for a wide range of metering applications. From **stand alone pH control** applications to **full-featured**, **sodium hypochlorite disinfection** metering. These rugged fabricated assemblies offer **installation simplicity and industrial-grade durability**.



PRE-CONFIGURED SYSTEM

- Single or dual metering pump configurations
- Includes inlet and discharge piping assemblies available in both 1/2" and 1" sizes
- UV-stabilized, high grade HDPE frame offers maximum chemical compatibility and structural rigidity
- Schedule 80 PVC, CPVC, or UHP PVDF piping
- · Factory assembled and hydostatically tested prior to shipment



EASY

- Easy to install and operate
- All of the most common metering pump accessories are included
- Ball valves and unions throughout
- Suction side: Y-strainers and calibration columns
- Discharge side: pulsation dampeners, pressure gauges with isolators, and discrete back pressure and pressure-relief valves



QUICK DELIVERY

Available within two weeks of order



MOUNTING

 The rigid 1/2" frame incorporates mounting holes and brackets for anchoring to the floor



INSTALL AND CONNECT

Eliminates the need to mix and match components for both Blackline Pro controller and Pre-Engineered custom chemical feed solutions



Blackline Pro Controller

Model NumberDescriptionBLPRO-KITBlackline Pro Controller

Blackline Pro with Blackline Pump - 1/2" NPT Connections

| DIACKIIILE PIO WILLI DI | ackiille Pullip |)-1/2 NPI C | onnections | | | | | |
|---------------------------|-----------------|-------------|------------|--|--|--|--|--|
| Model Number ¹ | Head | Seats | Ball | | | | | |
| 7 GPH (26 LPH) @ 150 P | SI (10 BAR), 86 | SPM | | | | | | |
| MD1AKTPN2B-XXX | PVDF | PTFE | Pyrex | | | | | |
| MD1APPPN2B-XXX | GFPPL | PVC | Pyrex | | | | | |
| MD1AAASN2B-XXX | 316 SS | 316 SS | 316 SS | | | | | |
| 14 GPH (53 LPH) @ 150 | PSI (10 BAR), 6 | O SPM | | | | | | |
| MD1BKTPN2B-XXX | PVDF | PTFE | Pyrex | | | | | |
| MD1BPPPN2B-XXX | GFPPL | PVC | Pyrex | | | | | |
| MD1BAASN2B-XXX | 316 SS | 316 SS | 316 SS | | | | | |
| 22 GPH (82 LPH) @ 150 | PSI (10 BAR), 8 | 4 SPM | | | | | | |
| MD1CKTPN2B-XXX | PVDF | PTFE | Pyrex | | | | | |
| MD1CPPPN2B-XXX | GFPPL | PVC | Pyrex | | | | | |
| MD1CAASN2B-XXX | 316 SS | 316 SS | 316 SS | | | | | |
| 29 GPH (111 LPH) @ 150 |) PSI (10 BAR), | 116 SPM | | | | | | |
| MD1DKTPN2B-XXX | PVDF | PTFE | Pyrex | | | | | |
| MD1DPPPN2B-XXX | GFPPL | PVC | Pyrex | | | | | |
| MD1DAASN2B-XXX | 316 SS | 316 SS | 316 SS | | | | | |
| 35 GPH (133 LPH) @ 150 |) PSI (10 BAR), | 138 SPM | 316 SS | | | | | |
| MD1EKTPN2B-XXX | PVDF | PTFE | Pyrex | | | | | |
| MD1EPPPN2B-XXX | GFPPL | PVC | Pyrex | | | | | |
| MD1EAASN2B-XXX | 316 SS | 316 SS | 316 SS | | | | | |

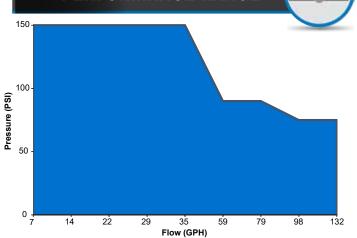
Blackline Pro with Blackline Pump - 3/4" NPT Connections

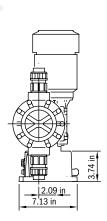
| Model Number ¹ | Head | Seats | Ball | | | |
|--|--------|-------------|--------|--|--|--|
| 59 GPH (225 LPH) @ 90 PSI (6 BAR), 84 SPM | | | | | | |
| MD2FKTPN2B-XXX | PVDF | PTFE | Pyrex | | | |
| MD2FPPPN2B-XXX | GFPPL | PVC | Pyrex | | | |
| MD2FAASN2B-XXX | 316 SS | 316 SS | 316 SS | | | |
| 79 GPH (298 LPH) @ 90 PSI (6 BAR), 118 SPM | | | | | | |
| MD2JKTPN2B-XXX | PVDF | PTFE | Pyrex | | | |
| MD2JPPPN2B-XXX | GFPPL | PVC | Pyrex | | | |
| MD2JAASN2B-XXX | 316 SS | 316 SS | 316 SS | | | |
| 98 GPH (371 LPH) @ 75 PSI (5 BAR), 138 SPM | | | | | | |
| MD2KKTPN2B-XXX | PVDF | PTFE | Pyrex | | | |
| MD2KPPPN2B-XXX | GFPPL | PVC | Pyrex | | | |
| MD2KAASN2B-XXX | 316 SS | 316 SS | 316 SS | | | |
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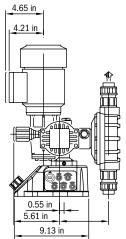
Blackline Pro with Blackline Pump - 1" NPT Connections

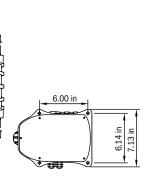
| Model Number ¹ | Head | Seats | Ball | | | |
|---|--------|--------|--------|--|--|--|
| 132 GPH (501 LPH) @ 75 PSI (5 BAR), 118 SPM | | | | | | |
| MD3GKTPN2B-XXX | PVDF | PTFE | Pyrex | | | |
| MD3GPPPN2B-XXX | GFPPL | PVC | Pyrex | | | |
| MD3GAASN2B-XXX | 316 SS | 316 SS | 316 SS | | | |
| 1. All models Motor: TEFC, NEMA 56C, 3P, 230/460V, 50/60 Hz, 1/2 Hp | | | | | | |











DIMENSIONS

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AN ISO 9001 CERTIFIED COMPANY