<u>MicroVision^{EX}</u>

MICROPROCESSOR – BASED WATER TREATMENT CONTROLLER

Modbus TCP/IP User's Manual

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1. Scope

This purpose of this document is to provide an introduction to the MicroVision^{EX} Controller and its Modbus TCP/IP capabilities. The intent is to provide a Modbus developer with the information needed to interface the controller with a typical Supervisory Control and Data Acquisition (SCADA) system.

2. Introduction

MicroVision^{EX} is a microprocessor based cooling tower controller designed to monitor and control water quality parameters within the circulated tower water.

MicroVision^{EX} determines the TDS present in the tower water via a measurement of water conductivity.

Some MicroVision^{EX} models can also measure and control the tower water pH and Oxidation-Reduction Potential (ORP).

Additionally, all MicroVision^{EX} models come equipped with hardware based Timers which activate AC relays. These Timers are typically used to dose chemicals into the tower water and are highly configurable.

Depending on the model, MicroVision^{EX} is configurable using one or more of the methods listed below:

- Using buttons present on the MicroVision^{EX} front panel
-) By importing a configuration file via the MicroVision^{EX} Universal Serial Bus (USB) interface
- Using PULSAlink A cloud based IoT application with PC and Mobile Apps designed to provide remote status and control capabilities.

All MicroVision^{EX} models equipped with an Ethernet interface can connect to a SCADA system via the Modbus TCP Compunction protocol. MicroVision^{EX} supports simultaneous connections to both a Modbus master and the PULSAlink IoT cloud application. MicroVision^{EX} serves as a Modbus slave / client and can provide a Modbus master / server with the controller's current configuration settings and its operational status parameters.

The following sections within this document provide a Modbus developer with the MicroVision^{EX} memory map and other relevant interface information.

3. Connections and Installation

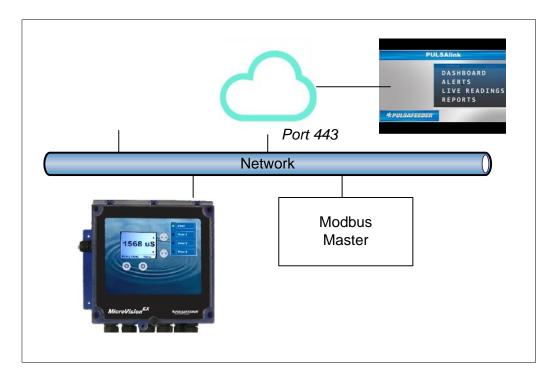
Modbus Interface Type:	Slave / Server
Modbus Protocol Type:	Modbus TCP
Modbus Address:	99
Connection Port:	502
Data Encryption:	none
Endianness:	big-endian
Number of simultaneous connections:	1
Timeout:	1 Sec.
Function Codes Supported	4 (Read Input Registers)

Notes:

MicroVision^{EX} supports both Dynamic and Static IP addresses. However, whenever the Modbus interface is used a static IP address is recommended.

MicroVision^{EX} employs a secure connection with PULSAlink. When the controller is configured to use both Modbus and PULSAlink please ensure that your network supports an internet connection on port 443.

A typical installation is depicted in the figure below.



4. Modbus memory map

The availability and content of the registers listed in the following sections is model dependent.

The MicroVision^{EX} Modbus interface is designed to provide a Modbus Master / Client with controller configuration and status information via Modbus function code 4 (Read Input Registers). The Master / Client is not permitted to modify configuration parameters within the controller.

Relay Status

Relay 1 Status

This is the Conductivity relay on all controllers

Modbus Name	Start Address	End Address	Data Type	Details
Relay 1 Run Time	30009	30010	UINT32	The number of seconds this relay has been energized since the last power cycle
Relay 1 HOA Run Time Remain	30011	30012	UINT32	The number of seconds remaining in the HOA On (Forced On) mode count
Relay 1 HOA Mode	30013	30013	UINT16	0 = HOA OFF 1 = HOA ON 2 = HOA AUTO
Relay 1 HOA Run Time Set	30014	30015	UINT32	The number of seconds the relay will be energized when in HOA On (Forced On) mode
Relay 1 Relay Cnfg.	30016	30016	UINT16	Indicates the relay function 0 = Not Availible 1 = Conductivity Probe 2 = pH Probe 3 = ORP 4 = Timer 1 5 = Timer 2 6 = Timer 3 7 = Timer 4 8 = Timer 5 9 = Timer 6

Relay 1 Timer Set Point Mode	30017	30017	UINT16	 0= Setpoint Mode Disabled 1 = MVEX Conductivity Probe 2 = MVEX pH Probe 3 = MVEX ORP Probe 4= mS / CM via 4-20mA Input 1 5 = pH via 4-20mA Input 1 6 = mV via 4-20mA Input 1 7 = PPB via 4-20mA Input 1 8 = PPM via 4-20mA Input 1 9 = % via 4-20mA Input 1 10 = mS / CM via 4-20mA Input 2 11 = pH via 4-20mA Input 2 12 = mV via 4-20mA Input 2 13 = PPB via 4-20mA Input 2 14 = PPM via 4-20mA Input 2 15 = % via 4-20mA Input 2
Relay 1 Measurement Value	30018	30019	FLOAT	
Relay 1 Relay State Bit Field	30020	30021	UINT16	0 = Relay is OFF 1 = Relay is ON

Relay 2 Status

Depending on the model this relay may be pH, ORP, or a Timer. Refer to Relay 1 table for field details.

Modbus Name	Start	End	Data	Details
	Address	Address	Туре	
Relay 2 Run Time	30021	30022	UINT32	
Relay 2 HOA Run	30023	30024	UINT32	
Time Remain				
Relay 2 HOA	30025	30025	UINT16	
Mode				
Relay 2 HOA Run	30026	30027	UINT32	
Time Set				
Relay 2 Relay	30028	30028	UINT16	
Cnfg.				
Relay 2 Timer Set	30029	30029	UINT16	
Point Mode				
Relay 2	30030	30032	FLOAT	
Measurement				
Value				
Relay 2 Relay	30032	30032	UINT16	
State Bit Field				

Relay 3 Status

Depending on the model this relay may be ORP or a Timer – See appendix A. Refer to Relay 1 table for field details.

Modbus Name	Start	End	Data	Details
	Address	Address	Туре	
Relay 3 Run Time	30033	30034	UINT32	
Relay 3 HOA Run Time Remain	30035	30036	UINT32	
Relay 3 HOA Mode	30037	30037	UINT16	
Relay 3 HOA Run Time Set	30038	30039	UINT32	
Relay 3 Relay Cnfg.	30040	30040	UINT16	
Relay 3 Timer Set Point Mode	30041	30041	UINT16	
Relay 3 Measurement Value	30042	30043	FLOAT	
Relay 3 Relay State Bit Field	30044	30044	UINT16	

Relay 4 Status

On all models this relay is a Timer – See appendix A. Refer to Relay 1 table for field details.

Modbus Name	Start	End	Data	Details
	Address	Address	Туре	
Relay 4 Run Time	30045	30046	UINT32	
Relay 4 HOA Run	30047	30048	UINT32	
Time Remain				
Relay 4 HOA	30049	30049	UINT16	
Mode				
Relay 4 HOA Run	30050	30051	UINT32	
Time Set				
Relay 4 Relay	30052	30052	UINT16	
Cnfg.				
Relay 4 Timer Set	30053	30053	UINT16	
Point Mode				

Relay 4 Measurement Value	30054	30055	FLOAT	
Relay 4 Relay State Bit Field	30056	30056	UINT16	

Relay 5 Status

On all models this relay is a Timer– See appendix A. Refer to Relay 1 table for field details.

Modbus Name	Start Address	End Address	Data Type	Details
Relay 5 Run Time	30057	30058	UINT32	
Relay 5 HOA Run Time Remain	30059	30060	UINT32	
Relay 5 HOA Mode	30061	30061	UINT16	
Relay 5 HOA Run Time Set	30062	30063	UINT32	
Relay 5 Relay Cnfg.	30064	30064	UINT16	
Relay 5 Timer Set Point Mode	30065	30065	UINT16	
Relay 5 Measurement Value	30066	30067	FLOAT	
Relay 5 Relay State Bit Field	30068	30068	UINT16	

Relay 6 Status

On all models this relay is a Timer– See appendix A. Refer to Relay 1 table for field details.

Modbus Name	Start	End	Data	Details
	Address	Address	Туре	
Relay 6 Run Time	30069	30070	UINT32	
Relay 6 HOA Run	30071	30071	UINT32	
Time Remain				
Relay 6 HOA	30073	30073	UINT16	
Mode				
Relay 6 HOA Run	30074	30075	UINT32	
Time Set				
Relay 6 Relay	30076	30076	UINT16	
Cnfg.				
Relay 6 Timer Set	30077	30077	UINT16	
Point Mode				
Relay 6	30078	30079	FLOAT	
Measurement				
Value				
Relay 6 Relay	30080	30080	UINT16	
State Bit Field				

Relay 7 Status

On all models this relay is a Timer– See appendix A. Refer to Relay 1 table for field details.

Modbus Name	Start Address	End Address	Data Type	Details	
Relay 7 Run Time	30081	30082	UINT32		
Relay 7 HOA Run Time Remain	30083	30084	UINT32		
Relay 7 HOA Mode	30085	30085	UINT16		
Relay 7 HOA Run Time Set	30086	30087	UINT32		
Relay 7 Relay Cnfg.	30088	30088	UINT16		
Relay 7 Timer Set Point Mode	30089	30089	UINT16		
Relay 7	30090	30091	FLOAT		
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Measurement Value				
Relay 7 Relay State Bit Field	30092	30092	UINT16	

Relay 8 Status

On all models this relay is a Timer– See appendix A. Refer to Relay 1 table for field details.

Modbus Name	Start	End	Data	Details
	Address	Address	Туре	
Relay 8 Run Time	30093	30094	UINT32	
Relay 8 HOA Run	30095	30096	UINT32	
Time Remain				
Relay 8 HOA	30097	30097	UINT16	
Mode				
Relay 8 HOA Run	30098	30099	UINT32	
Time Set				
Relay 8 Relay	30100	30100	UINT16	
Cnfg.				
Relay 8 Timer Set	30101	30101	UINT16	
Point Mode				
Relay 8	30102	30103	FLOAT	
Measurement				
Value				
Relay 8 Relay	30104	30104	UINT16	
State Bit Field				

Alarms

Alarms are presented to the Modbus master /client as input registers in the form of bit fields. Alarm indicators are binary, meaning they have two states. A "0" indicates the alarm is inactive while a "1" indicates the alarm is active.

The following registers are accessible on all models. However, the content of these registers is model dependent. The user must interpret the content of these registers within the context of the model and the associated hardware – See appendix A.

Modbus Name	Start Address	End Address	Data Type	Details
Mstr Alarm Bit Field 1	30105	30105	UINT16	Bit 0 = Flow Switch Alarm Bit 1 = Drum Level 1 Alarm Bit 2 = Drum Level 2 Alarm Bit 3 = Drum Level 3 Alarm Bit 4 = Cond. High Alarm Bit 5 = Cond. Low Alarm Bit 5 = Cond. Limit Alarm Bit 6 = Cond. Limit Alarm Bit 7 = Cond. Prb Err Bit 8 = pH High Alarm Bit 9 = pH Low Alarm Bit 10 = pH Limit Alarm Bit 11 = pH Prb Err Bit 12 = ORP High Alarm Bit 13 = ORP Low Alarm Bit 14 = ORP Limit Alarm Bit 15 = ORP Prb Err

Modbus Name	Start	End	Data	Details
	Address	Address	Туре	
Mstr Alarm Bit	30106	30106	UINT16	Bit 0 = T1 Limit Alarm
Field 2				Bit 1 = T1 High Alarm
				Bit 2 = T1 Low Alarm
				Bit 3 = T2 Limit Alarm
				Bit 4 = T2 High Alarm
				Bit 5 = T2 Low Alarm
				Bit 6 = T3 Limit Alarm
				Bit 7 = T3 High Alarm

	Bit 8 = T3 Low Alarm Bit 9 = T4 Limit Alarm Bit 10 = T5 Limit Alarm
	Bit 11 = T6 Limit Alarm
	Bit 12 = PULSAlink Alarm

Water Meters

Water meter count data is presented to the Modbus master / client as floating point values.

The following registers are available on all models

Modbus Name	Start	End	Data	Details
	Address	Address	Туре	
Water Meter 1	30113	30114	float	Water meter count value
Water Meter 2	30115	30116	float	Water meter count value

The following registers are available on all models except CXXE and C5XE – See appendix A.

Modbus Name	Start	End	Data	Details
	Address	Address	Туре	
Water Meter 3	30117	30118	float	Water meter count value
Water Meter 4	30119	30120	float	Water meter count value
Water Meter 5	30121	30122	float	Water meter count value
Water Meter 6	30123	30124	float	Water meter count value

Conductivity Probe Temperature

The MicroVision^{EX} Toroidal Conductivity Probe contains a built sensor to measure the cooling tower's fluid temperature. The temperature measurement is reported in both Fahrenheit and Celsius.

The following registers are available on all models.

Modbus Name	Start Address	End Address	Data Type	Details
Conductivity Probe Temp F	30109	30110	float	Conductivity Probe Temperature in degrees Fahrenheit
Conductivity Probe Temp C	30111	30112	float	Conductivity Probe Temperature in degrees Celsius

4-20mA

The content of the following registers is model dependent and will have no valid meaning unless the associated hardware is present and configured correctly.

The following registers are available on all models.

Modbus Name	Start Address	End Address	Data Type	Details
4-20mA Input 1 milliamp measurement	30001	30002	float	The raw current measurement
Translated 4- 20mA Input 1 milliamp measurement	30103	30104	float	The raw current measurement transformed to represent the selected sensor

The following registers are available on all models except CXXE and C5XE – See appendix A.

Modbus Name	Start	End	Data	Details
	Address	Address	Туре	
4-20mA Input 2	30005	30006	float	The raw current
milliamp				measurement
measurement				
Translated 4-	30007	30008	float	The raw current
20mA Input 2				measurement
milliamp				transformed to represent
measurement				the selected sensor

Relay States

Relay states are presented to the Modbus master /client as input registers in the form of bit fields. Relay state indicators are binary, meaning they have two states. A "0" indicates the relay is inactive while a "1" indicates the relay is active.

The following registers are accessible on all models. However, the content of these registers is model dependent. The user must interpret the content of these registers within the context of the model and the associated hardware.

Modbus Name	Start Address	End Address	Data Type	Details
Mstr Relay Bit Field	30107	30107	UINT16	Bit 0 = Relay 1 (Conductivity) Bit 1 = Relay 2 Bit 2 = Relay 3 Bit 2 = Relay 3 Bit 3 = Relay 4 Bit 4 = Relay 5 Bit 5 = Relay 6 Bit 6 = Relay 7 Bit 7 = Relay 8 Bit 8 = N/A Bit 8 = N/A Bit 9 = N/A Bit 9 = N/A Bit 10 = N/A Bit 11 = N/A Bit 12 = N/A Bit 13 = N/A Bit 14 = N/A

Digital Input States

The states of the digital inputs are presented to the Modbus master /client as input registers in the form of bit fields. Digital input state indicators are binary, meaning they have two states. A "0" indicates the input is inactive while a "1" indicates the input is active.

The following registers are accessible on all models. However, the content of these registers is model dependent. The user must interpret the content of these registers within the context of the model and the associated hardware.

Modbus Name	Start Address	End Address	Data Type	Details
Mstr Digital Input Bit Field	30108	30108	UINT16	Bit 0 = P1 (Flow Switch) Bit 1 = P2 (Drum Level 1) Bit 2 = P3 (Drum Level 2) Bit 3 = P4 (Drum Level 4) Bit 4 = P5 (Water Meter 1) Bit 5 = P6 (Water Meter 2) Bit 6 = P7 (Water Meter 3) Bit 7 = P8 (Water Meter 3) Bit 8 = P9 (Water Meter 5) Bit 9 = P10 (Water Meter 5) Bit 10 = N/A Bit 11 = N/A Bit 12 = N/A Bit 13 = N/A Bit 14 = N/A Bit 15 = N/A

Configuration Parameters

The following registers are accessible on all models. However, the content of these registers is model dependent. The user must interpret the content of these registers within the context of the model and the associated installed hardware.

Modbus Name	Start	End	Data	Details
	Address	Address	Туре	
Company Name			String	9 registers, 2 ASCII
	30125	30133		Characters per Modbus reg.
Controller Name			String	9 registers, 2 ASCII
	30134	30142		Characters per Modbus reg.
Model Number			String	7 registers, 2 ASCII
	30143	30149		Characters per Modbus reg.
Controller Time			int32_t	UNIX Time
and Date	30150	30151		UTC (Universal Time)
Software Ver			String	4 registers, 2 ASCII
	30152	30155		Characters per Modbus reg.
Units			uint16_t	0 = Gallons
	30156	30156		1 = Liters
Qty 4-20mA Out			uint16_t	0 = None
				1 = 1 Board installed
				2 = 2 Boards installed
	30157	30157		3 = 3 Boards installed
Qty 4-20mA In			uint16_t	0 = None
				1 = 1 Board installed
	30158	30158		2 = 2 Boards installed
Dampen Rate			uint16_t	$66 = DAMP_HIGH$
				$33 = DAMP_MED$
				$16 = DAMP_LOW$
	30159	30159		$0 = DAMP_OFF$
Cond Relay Name			String	8 registers, 2 ASCII
	30160	30167		Characters per Modbus reg.
Cond Setpt. Type			uint16_t	0 = Rising Setpoint
	30168	30168		1 = Falling Setpoint
Cond Setpt.	30169	30170	float	0- 9999 uS
Cond Dffrntl.	30171	30172	float	1 - 9999 uS
Cond High Alrm			float	
Setpt.	30173	30174		0- 9999 uS
Cond Low Alrm			float	
Setpt.	30175	30176		0 - 9999 uS
Cond Lmt Tmr	30177	30178	uint32_t	0 – 86340 Seconds
Cond Relay HOA	-		uint32_t	0 - 86399 Seconds
Run Time	30179	30180		

pH Setpt. Type			uint16_t	0 = Rising Setpoint	
	30181	30181		1 = Falling Setpoint	
pH Setpt.	30182	30183	float	0 - 14.00	
pH Dffrntl.	30184	30185	float	0 - 14.00	
pH High Alrm			float	0 - 14.00	
Setpt.	30186	30187			
pH Low Alrm			float	0 - 14.00	
Setpt.	30188	30189			
pH Lmt Tmr	30190	30191	uint32_t	0 - 14.00	
ORP Setpt. Type			uint16_t	0 = Rising Setpoint	
	30192	30192		1 = Falling Setpoint	
ORP Setpt.	30193	30194	float	-2000 - +2000 mV	
ORP Dffrntl.	30195	30196	float	0 - 2000 mV	
ORP High Alrm			float	-2000 - +2000 mV	
Setpt.	30197	30198			
ORP Low Alrm			float	-2000 - +2000 mV	
Setpt.	30199	30200			
ORP Lmt Tmr	30201	30202	uint32_t	0 - 86340 Seconds	
T1 SetptMode			uint16_t	0= Setpoint Mode Disabled	
Snsr Type				1 = MVEX Conductivity Probe	
				2 = MVEX pH Probe 3 = MVEX ORP Probe	
				4 = mS / CM via 4-20mA Input 1	
				5 = pH via 4-20mA Input 1	
				6 = mV via 4-20mA Input 1	
				7 = PPB via 4-20mA Input 1	
				8 = PPM via 4-20mA Input 1	
				9 = % via 4-20mA Input 1 10 = mS / CM via 4-20mA Input 2	
				11 = pH via 4-20mA Input 2	
				12 = mV via 4-20mA Input 2	
				13 = PPB via 4-20mA Input 2	
	20202	20202		14 = PPM via 4-20mA Input 2	
	30203	30203		15= % via 4-20mA Input 2	
T1 SetptMode			uint16_t		
Setpt. Type	30204	30204		Sensor Type dependent	
T1 SetptMode			float		
Setpt.	30205	30206		Sensor Type dependent	
T1 SetptMode			float		
Dffrntl.	30207	30208		Sensor Type dependent	
T1 SetptMode			float		
High Alrm Setpt.	30209	30210		Sensor Type dependent	
T1 SetptMode Low			float		
Alrm Setpt.	30211	30212		Sensor Type dependent	
T1 SetptMode Lmt			uint32_t		
Tmr	30213	30214		0 - 86340 Seconds	
T2 SetptMode			uint16_t	See T1 SetptMode Setpt. Type	
Snsr Type	30215	30215			
T2 SetptMode	30216	30216	uint16_t	Sensor Type dependent	

Setpt. Type				
T2 SetptMode			float	
Setpt.	30217	30218		Sensor Type dependent
T2 SetptMode			float	
Dffrntl.	30219	30220		Sensor Type dependent
T2 SetptMode			float	
High Alrm Setpt.	30221	30222		Sensor Type dependent
T2 SetptMode Low			float	
Alrm Setpt.	30223	30224		Sensor Type dependent
T2 SetptMode Lmt			uint32_t	
Tmr	30225	30226		0 - 86340 Seconds
T3 SetptMode	20007	20007	uint16_t	See T1 SetptMode Setpt. Type
Snsr Type	30227	30227		
T3 SetptMode	30228	30228	uint16_t	Sancar Tuna danandant
Setpt. Type T3 SetptMode	30220	30220	float	Sensor Type dependent
Setpt.	30229	30230	noat	Sensor Type dependent
T3 SetptMode	30227	30230	float	
Dffrntl.	30231	30232	noat	Sensor Type dependent
T3 SetptMode	00201	00202	float	
High Alrm Setpt.	30233	30234		Sensor Type dependent
T3 SetptMode Low			float	
Alrm Setpt.	30235	30236		Sensor Type dependent
T3 SetptMode Lmt			uint32_t	
Tmr	30237	30238		0 - 86340 Seconds
Water Meter 1			String	8 registers, 2 ASCII
Name	30239	30246		Characters per Modbus reg.
Water Meter 2			String	8 registers, 2 ASCII
Name	30247	30254		Characters per Modbus reg.
Water Meter 3	20255	20242	String	8 registers, 2 ASCII
Name	30255	30262	Ctring	Characters per Modbus reg.
Water Meter 4 Name	30263	30270	String	8 registers, 2 ASCII Characters per Modbus reg.
Water Meter 5	30203	30270	String	8 registers, 2 ASCII
Name	30271	30278	String	Characters per Modbus reg.
Water Meter 6	00271	30270	String	8 registers, 2 ASCII
Name	30279	30286	String	Characters per Modbus reg.
4-20mA In 1			String	8 registers, 2 ASCII
Name	30287	30294	5	Characters per Modbus reg.
4-20mA In 1 Type			uint16_t	0 = mA
				1 = uM/YR
				2 = MiI/Y
				3 = mS/CM
				4 = pH
				5 = mV
	20205	20205		6 = Gallons
72-901-04 Rev A 8/1	30295	30295		7 = Liters

				8 = Temp. C		
				9 = Temp. F		
				10 = PPB		
				11 = PPM		
				12 = PSI		
				12 - r31 13 = %		
4.20m2 4 1m 2			Ctripa			
4-20mA In 2	2020/	20202	String	8 registers, 2 ASCII		
Name	30296	30303		Characters per Modbus reg.		
4-20mA In 2 Type	30304	30304	uint16_t	See 4-20mA In 1 Type		
Relay 2 Name			String	8 registers, 2 ASCII		
	30305	30312		Characters per Modbus reg.		
Relay 2 Cnfg			uint16_t	0 = Not Available		
				1 = Conductivity Probe		
				2 = pH Probe		
				3 = ORP		
				4 = Timer 1		
				5 = Timer 2		
				6 = Timer 3		
				7 = Timer 4		
				8 = Timer 5		
	30313	30313		9 = Timer 6		
Relay 2 HOA Run			uint32_t	Number of seconds relay is		
Time	30314	30315		active in HOA On Mode		
Relay 3 Name			String	8 registers, 2 ASCII		
5	30316	30323	5	Characters per Modbus reg.		
Relay 3 Cnfg	30324	30324	uint16_t	See Relay 2 Cnfg		
Relay 3 HOA Run			uint32_t	Number of seconds relay is		
Time	30325	30326		active in HOA On Mode		
Relay 4 Name			String	8 registers, 2 ASCII		
	30327	30334	oung	Characters per Modbus reg.		
Relay 4 Cnfg	30335	30335	uint16_t	See Relay 2 Cnfg		
Relay 4 HOA Run	00000	00000	uint32_t	Number of seconds relay is		
Time	30336	30337	unit32_t	active in HOA On Mode		
Relay 5 Name	30330	30337	String	8 registers, 2 ASCII		
Relay 5 Martie	30338	30345	String	Characters per Modbus reg.		
Dolov E Cofa			uint16 t			
Relay 5 Cnfg	30346	30346	uint16_t	See Relay 2 Cnfg		
Relay 5 HOA Run	20247	20240	uint32_t	Number of seconds relay is		
Time Delay 6 Name	30347	30348	Ctring	active in HOA On Mode		
Relay 6 Name	20240	2025/	String	8 registers, 2 ASCII		
	30349	30356		Characters per Modbus reg.		
Relay 6 Cnfg	30357	30357	uint16_t	See Relay 2 Cnfg		
Relay 6 HOA Run	00070	00070	uint32_t	Number of seconds relay is		
Time	30358	30359		active in HOA On Mode		
Relay 7 Name			String	8 registers, 2 ASCII		
	30360	30367		Characters per Modbus reg.		
Relay 7 Cnfg	30368	30368	uint16_t	See Relay 2 Cnfg		
Relay 7 HOA Run	30369	30370	uint32_t	Number of seconds relay is		
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Time				active in HOA On Mode	
Relay 8 Name			String	8 registers, 2 ASCII	
	30371	30378	_	Characters per Modbus reg.	
Relay 8 Cnfg	30379	30379	uint16_t	See Relay 2 Cnfg	
Relay 8 HOA Run			uint32_t	Number of seconds relay is	
Time	30380	30381		active in HOA On Mode	

5. Appendix A: MVEX Model Features

Model /	CXXE	C5XE	СРХХ	COXX	СРОХ
Control Parameters	Conductivity only	Conductivity only	Conductivity & PH	Conductivity & ORP	Conductivity & PH & ORP
Relay 1	Conductivity Probe	Conductivity Probe	Conductivity Probe	Conductivity Probe	Conductivity Probe
Relay 2	Timer 1	Timer 1	pH Probe	ORP Probe	pH Probe
Relay 3	Timer 2	Timer 2	Timer 1	Timer 1	ORP Probe
Relay 4	Timer 3	Timer 3	Timer 2	Timer 2	Timer 1
Relay 5	N/A	Timer 4	Timer 3	Timer 3	Timer 2
Relay 6		N/A	Timer 4	Timer 4	Timer 3
Relay 7	-		Timer 5	Timer 5	Timer 4
Relay 8			Timer 6	Timer 6	Timer 5
4-20mA Input 1	Yes, if installed				
4-20mA Input 2	N/A	N/A	Yes, if installed	Yes, if installed	Yes, if installed
4-20mA output 1	Yes, if installed				
4-20mA output 2	N/A	N/A	Yes, if installed	Yes, if installed	Yes, if installed
4-20mA output 3			Yes, if installed	Yes, if installed	Yes, if installed
4-20mA output 4	-		Yes, if installed	Yes, if installed	Yes, if installed
Flow Switch	INSTALLED	INSTALLED	INSTALLED	INSTALLED	INSTALLED
Drum Level 1	INSTALLED	INSTALLED	INSTALLED	INSTALLED	INSTALLED
Drum Level 2	INSTALLED	INSTALLED	INSTALLED	INSTALLED	INSTALLED
Drum Level 3	INSTALLED	INSTALLED	INSTALLED	INSTALLED	INSTALLED
Water Mater 1	Dry Contact or Hall Effect				
Water Meter 2	Dry Contact				
Water Meter 3	N/A	N/A	Dry Contact	Dry Contact	Dry Contact
Water Meter 4			Dry Contact or Hall Effect	Dry Contact or Hall Effect	Dry Contact or Hall Effect
Water Meter 5			Dry Contact or Hall Effect	Dry Contact or Hall Effect	Dry Contact or Hall Effect
Water Meter 6			Dry Contact or Hall Effect	Dry Contact or Hall Effect	Dry Contact or Hall Effect

6. Appendix B: Uploading ModBus Software to Existing MVEX Controller

Download existing datalog from the controller.

Data stored on the controller will be lost when the software is updated. Data which has been uploaded from the controller to PULSAlink.net will NOT be lost and will remain on the PULSAlink server.

Download the configuration file from the controller.

Your controller settings will be erased after the software upgrade. If you wish to restore your controller settings after the software upgrade, install a separate USB flash drive onto the USB pigtail on the controller. Export the configuration file using the MVEX menu commands: COMMUNICATIONS/USB/EXPORT CONFIG FILE.

Upload the MVEX / ModBus software to your controller

Remove / shut-off power to the controller.

Plug the USB flash drive with the software upgrade files into the USB pigtail on the controller.

On the front of the controller, press the "UP" button and the left "MENU" button at the same time and hold it while power is restored to the controller. Wait 10 seconds, then release the buttons. A short delay may be observed before the controller powers up completely.

Once the controller boots up completely, confirm the controller software has been upgraded by reading the latest version of software in the menu screen located at MENU / CONFIGURE / VERSION. It should be the same as the file name provided on the USB flash drive for software upgrade.

Perform a "Factory Reset" on the controller from the menu: MENU / CONFIGURE / FACTORY RESET

Perform a "Power Reset" by removing power from the controller. Restore power after 10 seconds.

Upload your configuration file to restore your original settings to the device. Insert the flash drive from step 6.2 into the USB port on the controller. Follow menu prompt: MENU / COMMUNICATIONS / USB / IMPORT CONFIG FILE.

PROCEDURE COMPLETE

72-901-04 Rev A 8/12/2019 Page 23 of 24 The MicroVision^{EX} is a state of the art microprocessor based controller. If you are experiencing a problem with this instrument, first consult the troubleshooting guide in the User Manual. If the problem is not covered or cannot be solved, contact Technical Services for assistance:

PULSAFEEDER INC. (SPO) 27101 AIRPORT ROAD PUNTA GORDA, FL 33982 941-575-3800

Trained technicians are available to diagnose your problem and arrange a solution. Solutions may include purchase of replacement parts or returning the controller to the factory for inspection and repair. All returns require a Return Authorization number to be issued by Pulsafeeder. Parts purchased to correct a warranty issue may be credited after an examination of original parts by Pulsafeeder. Warranty parts returned as defective which test good will be sent back freight collect. No credit will be issued on any replacement electronic parts.

Any modifications or out-of-warranty repairs will be subject to bench fees and costs associated with replacement parts.

Warranty

Pulsafeeder, Inc. warrants control systems of its manufacture to be free of defects in material or workmanship. Liability under this policy extends for 24 months from date of shipment including the toroidal sensor. Electrodes/probes other than the toroidal conductivity sensor are considered maintenance items and as such are warranted for six (6) months from the date of shipment of the controller. Electrodes/probes purchased as spare parts are warranted for 90 days from date of shipment. The manufacturer's liability is limited to repair or replacement of any failed equipment or part, which is proven defective in material or workmanship upon completion of the manufacturer's examination. This warranty does not include removal or installation costs and in no event shall the manufacturer's liability exceed the selling price of such equipment or part.

The manufacturer disclaims all liability for damage to its products through improper installation, maintenance, use, or attempts to operate such products beyond their functional capacity, intentionally or otherwise, or any unauthorized repair. The manufacturer is not responsible for consequential or other damages, injuries, or expense incurred through the use of its products.

The above warranty is in lieu of any other warranty, whether expressed or implied. The manufacturer makes no warranty of fitness or merchantability. No agent of ours is authorized to provide any warranty other than the above.



<u>USA</u>

Pulsafeeder, Inc. 27101 Airport Rd. Punta Gorda, FL 33982 USA (941) 575-3800 www.pulsatron.com European Union (EU)

Pulsafeeder-Europe Via Kennedy, 12-20090 Segrate—Milano– Italy

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